INSTRUCTION AND SAFETY MANUAL FOR PA-63 DOUBLE ACTION – SEMI AUTOMATIC PISTOL

Even though you may be familiar or have had experience with other firearms, each firearm is different. In order to understand the basics of the PA-63, this manual should be read in its entirety. Enrollment in an NRA-approved safety course is encouraged if you are unfamiliar with firearms.

CAUTION

Failure to heed the warnings in this booklet may result in serious injury to you or others, as well as damage to the firearm or other property.

Take note of the following warnings on gun handling before attempting to use your pistol:

1. DON'T RELY ON YOUR GUN'S SAFETY. TREAT EVERY GUN AS IF IT WERE LOADED AND READY TO FIRE.

2. NEVER CROSS A FENCE, CLIMB A TREE OR JUMP A DITCH WITH A LOADED GUN.

3. NEVER LOAD OR CARRY A LOADED GUN UNTIL YOU ARE READY TO USE IT.

4. WATCH YOU MUZZLE SO THE OTHER FELLOW DOESN'T HAVE TO.

5. KEEP GUNS AND AMMUNITION SEPARATELY AND IN A LOCKED STORAGE.

6. DON'T SHOOT UNLESS ABSOLUTELY SURE OF YOUR TARGET AND WHAT IS BEYOND IT.

7. KNOW THE RANGE OF YOUR GUN.

8. ALWAYS WEAR EYE AND EAR PROTECTION WHEN SHOOTING.

9. ALWAYS BE SURE THE BARREL IS CLEAR OF OBSTRUCTIONS AND ONLY CARRY AMMUNITION SPECIFICALLY INTENDED FOR THE GUN YOU ARE USING.

10. ALWAYS CARRY HANDGUNS WITH THE HAMMER DOWN ON AN EMPTY CHAMBER.

AMMUNITION SPECIFICATIONS

CALIBER	BULLET WEIGHT	MUZZLE VELOCITY
.380 ACP: 9 mm Short	95 GR FMJ	955 FPS

FMJ = Full metal Jacketed Bullet

AMMUNITION WARNING

Use only original, high quality, commercially manufactured ammunition which is in good condition. Only use ammunition of the caliber for which your pistol is chambered. You will find the correct caliber engraved on the slide of the barrel. Never use ammunition of any other caliber. You should always use ammunition that complies with performance standards established by The Sporting Arms and Ammnuition Manufacturers' Institute, Inc.

The use of hand loaded, reloaded or other non-standard ammunition will void all warranties.

DISASSEMBLY

The PA-63 pistol can be disassembled into 3 main components in a few seconds without any tools. No further disassembly is required or recommended for cleaning purposes. With the safety "on", remove the magazine. Pull the trigger guard downward and to the side allowing it to rest on the frame. With trigger guard held in this position, pull the slide all the way to the end of its travel. Lift slide up and off of the frame and allow it to ease forward over the barrel. *Note:* Never leave the hammer fall forward on the frame while the gun is dismantled. Damage may be done to the internal parts.

The trigger guard may be replaced to its normal position after disassembly. The recoil spring may be removed for cleaning purposes (small end goes around barrel).

ASSEMBLY

With the safety "on" and the hammer cocked, pull the trigger guard downward and to the side allowing it to rest on the frame. Holding the trigger guard in this position you can now replace the slide. Place the end of the recoil spring in the slide and pull the slide back to the end of its travel. Push it flat down on the frame allowing it to slide forward to its normal position on the frame. Return the trigger guard to its normal position.

OPERATION

SAFETY

The safety lever is on the left side of the slide. It is "on" when the lever is turned down to cover the red dot; it is "off" when the lever is turned up exposing the red dot. The safety lever locks the firing pin, shields the firing pin, and uncocks the hammer. (If it's already uncocked, keeps it from being cocked.)

Note: When the safety is placed on "on" and the hammer is cocked, the hammer will drop forward, but cannot strike the firing pin. Keep your finger off the trigger and the muzzle pointed in a safe direction. To lower the hammer from the cocked position without letting it fall down in the normal fashion, with right hand thumb hold back the hammer and use the left hand to turn the safety lever "on". Now ease the hammer down.

LOADING

1. Remove the magazine by pressing the magazine release button.

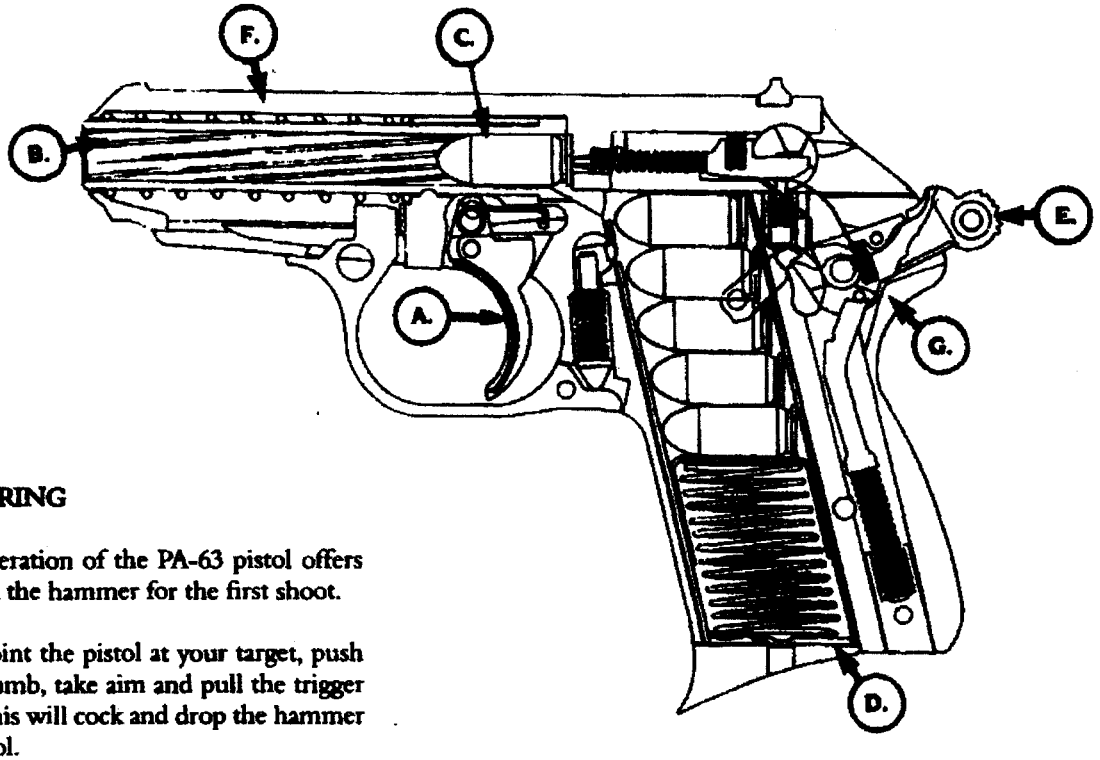
2. Load the magazine by pushing down the feeder platform in the magazine with the rim of the shell and push it under the magazine shell guides. **Do not use force!** 7 shells in clip maximum.

3. With safety on "on" and your fingers away from trigger, chamber the first round. Place the full magazine into the pistol until it is held by its catch. Hold the pistol with the right hand; with the left hand grasp the rear of the slide and pull the slide fully to rear and release. The slide will snap forward chambering the first shell. *Note:* The hammer cannot be cocked until the safety lever is turned "off" exposing red dot.

UNLOADING

With safety on "on", remove the magazine. Pull back on the slide to eject any shells remaining in the chamber. Keep the slide held to the rear and check to make sure that the pistol is empty.

A. TRIGGER
B. BARREL
C. CARTRIDGE IN CHAMBER
D. MAGAZINE
E. HAMMER
F. SLIDE
G. FRAME



FIRING

The double-action trigger operation of the PA-63 pistol offers a choice of 2 methods to cock the hammer for the first shoot.

1. To shoot double-action, point the pistol at your target, push the safety "off" with your thumb, take aim and pull the trigger the full lenght of its travel. This will cock and drop the hammer in one motion, firing the pistol.

2. To shoot single-action, point the pistol at your target, push the safety "off" and cock the hammer fully to the rear. Keep your finger off the trigger while cocking the hammer! To shoot, pull the trigger. For each succeeding shot, the hammer is automatically cocked at the single action position until the magazine is empty. The slide will remain fully to the rear after the last shot.

3. If you wish to continue shooting, remove the empty magazine and insert a full one. Keep your finger away the trigger. Pull the slide to the rear and release it. The slide will move forward to chamber the first round.

4. If you wish to stop shooting after the first magazine is empty, turn the safety "on" and remove the empty. Pull the slide to the rear and allow it to run forward slowly uncocking the hammer.

CARE AND CLEANING

Your pistol is delivered factory-packaged and preserved with a light coating of protective grease and oils. Before loading make certain that all packing grease and oil has been cleaned from the bore and exposed firing mechanisms.

PART LIST

Important
When ordering please give the model of pistol for which the part in question is required.

Fig. No.	Description
3.	Frame
4.	Barrel
5.	Fixing pin to barrel and hammer spring housing
6.	Sear push pin
7.	Sear push pin spring
8.	Sear push pin housing
9.	Sear push pin housing pin
10.	Sear
12.	Sear pin
13.	Sear rod
14.	Trigger
15.	Trigger spring
16.	Trigger pin
18.	Hammer
19.	Cocking rod
20.	Cocking rod pint
21.	Hammer cocking lever pin
22.	Pin to cocking rod and hammer push pin
23.	Hammer release lever
25.	Hammer pin
27.	Hammer push pin
28.	Hammer spring
29.	Hammer spring plug
31.	Magazine
32.	Magazine spring
33.	Trigger guard pressure spring
34.	Trigger guard push pin
35.	Trigger guard
36.	Trigger guard pin
37.	Slide stop pin
38.	Slide stop
39.	Left-hand grip
40.	Right-hand grip
41.	Grip screw
42.	Grip screw washer
43.	Grip screw nut
44.	Recoil spring
47.	Slide
48.	Back sight
52.	Firing pin
53.	Firing pin spring
54.	Firing pin pressure spring
55.	Firing pin pressure spring sleeve
56.	Safety-lever
57.	Extractor spring
58.	Safety pin
59.	Extractor pressure pin
60.	Extractor
62.	Magazine body
63.	Magazine platform
64.	Magazine spring
65.	Magazine floor plate catch
71.	Frame washer
72.	Magazine floor plate

WARNING

Always point the muzzle in a safe direction.

Always clean all grease and oil from the chamber and the bore before loading. Be sure there is no obstruction in the barrel. Any foreign object in the barrel could cause a burst barrel or other damage to the firearm as well as serious injury to the shooter or to others.

Always remember to unload the chamber after removing the magazine.

Never point a firearm at anything you do not intend to shoot. Always point the muzzle in a safe direction. Keep your finger off the trigger until you are ready to fire.

Never leave a firearm cocked and ready to fire. It accidentally could be discharged.

Never fire any pistol with any part of your body over or next to the ejection port, or in any position where you could possibly be hit by the movement of the slide.

Never allow others to stand beside you where they may be hit by an ejected cartridge case. Make certain there is an unobstructed path for safe ejection of the fired case.

WARNING

Always wear shooting glasses and ear protectors when you are shooting. Other people who are close by should also be protected.

Always make absolutely sure your pistol is unloaded before you disassemble it for cleaning.

Check to be sure that no cleaning patch or other obstruction remains in the bore or chamber after cleaning. Any foreign matter in the barrel could result in a burst barrel or other damage to the firearm, or cause serious injury to the shooter or others.

PARTS AND SERVICE

To order parts, please furnish the following: Your name, address, telephone number, serial number, make and model.
When we receive your request, we will send an order form and a parts breakdown with prices. Send all parts order to:

K.B.I., INC.
PARTS DEPT.
P.O.BOX 6625

HARRISBURG, PA 17112-0625
TEL.: (717) 540-8518
FAX: (717) 540-8567

To return firearms for repair, please pack securely in original box if possible. Also include a detailed description of the problem. Ship the firearms prepaid via UPS or insured U.S. mail to:

K.B.I., INC.
SERVICE DEPT.
5480 LINGLESTOWN ROAD
HARRISBURG, PA 17112
TEL.: (717) 540-4645
FAX: (717) 540-5801

*Important: All hand guns returned must be returned by a licensed FFL dealer only.

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